



Godawri Spherocast Limited

(AN ISO 9001-2000 CERTIFIED COMPANY)



Mfrs.: Castings and Components of Cast & S. G. Iron

Date : 16th Jan 2014.

To,
M/s Rhino Machines Pvt Ltd
Plot No 1A GIDC Phase II,
V. U. Nagar, Gujarat, India.

Sub : Performance of RMC 20 – Mixer Cooler with RTC 103

We are pleased to confirm the performance of your Mixer-Cooler RMC 20 commissioned in Nov 2008. The RMC has performed well and maintains sand temperature on moulding centre always below 45 deg C.

We have been able to achieve the average requirement of 18 TPH from the RMC in peak working condition; and upto 24 TPH when input sand temperature is low.

We are able to maintain the GCS >1600 gms/cm² as required for our Jolt Squeeze Moulding Machines and FM Series High Pressure Moulding with active clay levels of 8.5-9.5% (MB Clay).

Your support for installation, process, servicing and spares is well appreciated and we thank you for the same.

Thanking you,
Yours faithfully
For Godawri Spherocast Limited

(SUSHIL KUMAR)
MANAGING DIRECTOR

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